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Match with eyc-tech AFMT Average Flow Measuring Tube (Pitot tube)

### Features

- Uses hot-wire type differential pressure sensor
- High sensitivity at low differential pressure, low zero-point drift, minimum measurable value as low as 1 Pa
- Pressure resistance up to 1 bar, differential pressure measurement range of  $\pm 50 \dots \pm 1500 \, \text{Pa}$
- Aluminum alloy housing, IP65 protection rating
- Includes square root function for converting into air velocity and airflow, and simultaneous display on the screen
- Provides analog output with RS-485 communication function
- DIP switch to adjust range and square root function

### | Introduction |

The eyc-tech PHM330 differential pressure transmitter, equipped with an aluminum alloy housing, is less affected by the external environment, ensuring stable and reliable airflow measurement. Its sensing element is a hot-wire type sensor, providing excellent zero-point stability and the ability to detect low differential pressures, allowing for precise measurements at low air velocities.

## | Applications |

Exhaust air treatment / Differential pressure monitoring / Airflow monitoring / Water treatment / Air handling unit flow



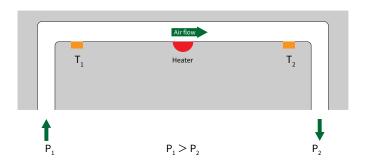
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# | Specification |

Measurement		Electrical		
Measuring element	Hot-wire type diff. pressure sensor, flow-through	Power supply	DC 24 V $\pm$ 10 % & AC 24 V $\pm$ 10 %	
Measuring range	±50 ±1500 pa	Current consumption	DC 24 V : ≦45 mA(Display) / ≦40 mA(Non-display)	
			AC 24 V : ≦95 mA(Display) / ≦90 mA(Non-display)	
Output		Overvoltage protection	≦DC 40 V	
Output	4 20 mA / 0 10 V / RS-485	Electrical connection	M12 connector	
Signal connection	3-wire		*with 2 m cable	
Load resistance	Current output : ≦500 Ω			
	Voltage output : $\geqq$ 10 KΩ	Installation		
Response time	t63 ≦ 2 ms	Installation	Wall type	
Display type	LCD Module with back light,			
	double line character	Protection		
Display range	V=Air velocity (at 25°C)	IP rating	IP65	
	Q=Air quantity (with eyc-tech AFMT)	Electrical protection	■ Over-voltage	
Digit height	5.56 mm		■ Reverse polarity	
			■ Short circuit	
Accuracy		Pressure resistance	1 bar	
Accuracy	$\pm 1.0\%$ F.S. $\pm 4\%$ M.V	Burst pressure	3 bar	
Temperature influence	1% m.v. per 10°C			
		Certification		
Environment		Certification	CE	
Measuring medium	Air			
Operating temperature	-20 +80°C (Non-display)	Material		
	0 +50°C (Display)	Housing	Aluminum alloy	
Operating humidity	0 95%RH (Non-condensing)	Weight	Display : 497 g / Non-display : 478 g	
Storage temperature	-20 +80°C			

# Hot-wire Type Differential Pressure Principle

Hot-wire type differential pressure measurement technology calculates the pressure difference by measuring the air flow rate. When there is a pressure difference between two measurement points, air flows from the high-pressure side to the low-pressure side through a channel inside the transmitter. The channel contains a heating element and two temperature sensors. By comparing the heating and temperature changes, the air flow rate can be precisely measured, which in turn allows the calculation of the pressure difference. This technology can detect extremely low air flow rates, making it possible to precisely measure small pressure differences. Additionally, hot-wire type measurement technology has the characteristic of low zero-point drift, meaning the transmitter can maintain a stable initial zero point even after prolonged use, ensuring measurement precision and reliability.





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# | with the eyc-tech Pitot Tube Principle |

eyc-tech PHM330 Differential Pressure Transmitter is built on the structure of thermal mass flow measurement, with eyc-tech AFMT Average Flow Measuring Tube(Pitot tube), based on the flow continuity formula (the law of conservation of mass) and the Bernoulli formula (the law of conservation of energy), the wind speed calculation formula is deduced to achieve an effective and accurate measurement.

#### Flow rate formula

$$V = K \sqrt{\frac{2}{\rho} \Delta P}$$

#### ■ Flow formula

$$q v = K \varepsilon A \sqrt{\frac{2}{\rho} \Delta P}$$
  
 $q m = q v \times \rho$ 

V = Velocity of the liquid(m/s)

 $\Delta$  P = Difference between total pressure and static pressure (Dynamic pressure)(Pa)

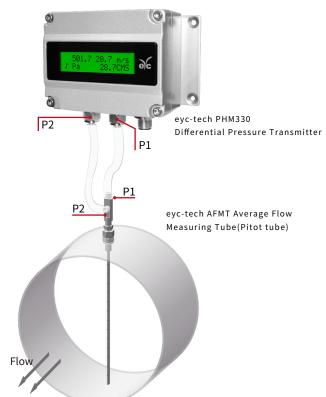
= Flow density(kg/m3)

K = Flow coefficient qv = Volume flow of liquid(m<sup>3</sup>/s)qm = Mass flow of liquid(kg/s)

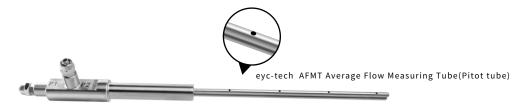
= Flow coefficient of average flow measuring

= Inflation coefficient of liquid going thru measuring tube during operation

= Cross-sectional area of duct during operation(m<sup>2</sup>)



Note: The opening direction of holes on probe should be parallel to flow direction



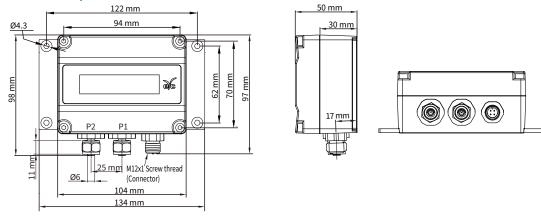
## Pressure Unit Conversion Table

Unit	Pa	mbar	hPa	kPa	mmWS	inH₂O	mmHg
Range	±50 / 100	0.5 / 1	0.5 / 1	0.05 / 0.1	5/10	0.2 / 0.4	0.375 / 0.75
	±300/500	3/5	3/5	0.3 / 0.5	30 / 50	1.2 / 2	2.25 / 3.75
	±1000/1500	10 / 15	10 / 15	1/1.5	100 / 150	4/6	7.5 / 11.25



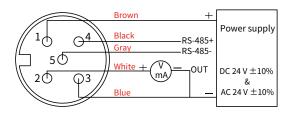
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# | Dimension |



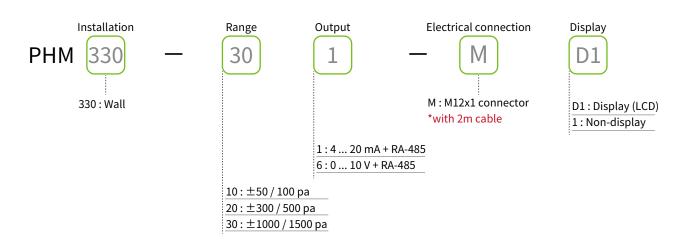
%P1 / P2 : Connected to Ø6 PVC / PTFE compressed air pipe

# | Connection Diagram |



5P M12 Connector+RS-485

# Ordering Guide |



# | Additional Option Test Report | For more detailed information please contact us.

### ISO 9001

Project	Measurand level or range
Pressure	Differential pressure : 0 500 Pa / 0 1000 Pa / 0 10000 Pa

<sup>\*</sup>Please make sure the product and the device which connect with RS-485 are on common ground, avoid damaged product.